

Auction Catalogue

Sheet Metal Cutting Machinery - Spain

The items are in different locations (see item description)

Viewing by appointment only!

11 lots

Bidding ends:

Thursday, 26/01/2023, 10:00(local time)

Bids are welcome immediately and can be placed at:

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Viewing:

The items are in different locations (see item description)

Viewing by appointment only!

Description:

Selection of Sheet Metal Cutting Machinery

Important Brands such as AMADA, TRUMPF, EUROMAC, etc.

1. The item list is being continuously updated - please check it regularly!
2. The items are located in various locations.

No. 1



■ REMAX 1530 DX CNC Plasma Sheet and Tube Cutting Machine

Unused item
Cutting area: 3000x1500 mm.
Tube cutting: up to 300mm.
Plasma of 100A.
Speed: 1-18 m/min.
Lubrication system.
Smoke extraction system.
Cutting capacity: 1-15 mm.
Software: Nesting FAST CAM
Data transmission.
CE certified.

Item number: 740896, **Manufacturer:** REMAX, **Model / Type:** REMAX 1530 DX, **Year of manufacture:** 2022, **Item available from:** Immediately, **Item condition:** unchecked, **Delivery terms:** FCA Villamuriel de Cerrato, loaded on truck, **Payment terms:** 100% payment prior to collection, **welding speed:** 1-18 m/min, **weight approx.:** 1,500 kg, **dimensions (l x w x h) approx.:** 3,700 x 2,300 x 1,650 mm

No. 2



■ EUROMAC MTX INDEX 1250 Punching Machine

Serial Number: MR900618340
Max. Punching force: 30tn
Travels
Y-axis stroke with multitool: 1300 mm
Stroke Y-axis with single punch: 1250 mm
X-axis stroke: 1250
Automatic repositioning: 10000 mm
Max strokes per minute :
1 mm rolling : 780
Punching at 20 mm pitch: 300
Stations: 2
Operating system: Windows XP
Working height: 980 mm
Table dimensions:
Axis X 1250: 2220 x 2260 mm
Engine: 4kw
Tank capacity: 135lts
Max. punch diameter: 88,9 mm
Max. clamp opening: 7 mm

Item number: 777810, **Manufacturer:** EUROMAC, **Model / Type:** MTX INDEX 1250, **Year of manufacture:** 2009, **Item available from:** Immediately, **Item condition:** unchecked, **Delivery terms:** FCA Sarrià de Te, loaded on truck, **Payment terms:** 100% payment prior to collection, **dimensions (l x w x h) approx.:** 2,800 x 4,000 x 1,900 mm, **weight approx.:** 7,000 kg

No. 3



■ AMADA FOL 3015 II NT Laser Cutting Machine

Serial Number: 185150053

Laser Model : AF-4000-E

Laser power: 4000 W

CO 2 laser principle

Electrical power: 200 V 50 HZ - 40 KW

Weight of the Laser 1100 Kg.

Control Systems:

Control: FANUC AF-4500-E

Working details:

Travels in the area

Axis - X : 3070 mm

Axis - Y : 1550 mm

Axis - Z : 0-100 mm

Max. weight on table 680 Kg.

Max. material thickness : 10 - 16 mm

General Data:

Acceleration of axes simultaneously 5 G

Simultaneous axes travel speed : 340 m/min

Axes movement X - Y - Z axes with linear motors

Electrical connection value (machine with one gantry): 183 kVA

Maximum power consumption: 82 kW

Suction: 7,5 KW

Cooler: 19 KW

Electrical connection 400 V (+6%, -10%) 50 Hz, 3 phases

Weight of machine with table changer : 13000 kg

No. of pallets 2

Pallet change time 15 sec.

Item number: 784721, **Manufacturer:** AMADA, **Model / Type:** FOL 3015 II NT , **Year of manufacture:** 2006, **Item available from:** Immediately, **Item condition:** unchecked, **Delivery terms:** FCA San Quirze del Valles, loaded on truck, **Payment terms:** 100% payment prior to collection, **laser capacity:** 4 kW, **operating hours of laser:** 48.600 h, **weight approx.:** 13,000 kg, **dimensions (l x w x h) approx.:** 10,100 x 3,260 x 2,100 mm

No. 4



■ AMADA FO MII 3015 NT Laser Cutting Machine + MP Flexit 3015 Loading and Unloading Device

Serial Number: 097

Working details:

Working Area:

X: 3070

Y: 1550 mm

Axis displacement

X: 3420

Y: 1550

Z: 200

Cutting speed: X,Y: from 0 to 20 mt/min

Max. weight on the table: 840 kg
Assist gas control: Automatic
Max. working height: 840 mm
Weight of machine: Approx. 12.000 kg (excl. dust collector, cooler and changeover)

Power requirement: AC 200/220V \pm 10% 50/60Hz 27 Kva (excl. dust collector, cooler and pallet changer)

Laser
Model: AF 4000 i-B
Maximum Power 4,000w
Frequency: 5 to 2000hz
Laser Type: Co2
Circular Polarisation
Laser gas consumption Approx. 10 lit./min.
Cooling water flow 160 lit./min.

Power requirement AC 200/220V \pm 10% 50/60Hz 55kVA
Weight of unit Approx. 1,300kg
Cutting specifications:
Iron: 22 mm approx
Stainless: 12 mm approx
Aluminium: 10 mm approx
MP FLEXIT AUTOMATION Model MP Flexit 3015
Serial Number: 2413
Year of Manufacture 2012
Functions:
Loading of sheet metal blanks.
Unloading of sheets with micro-joints.
Cutting pallet changer.
Min. Laser Cutting Time 69s.
Pallet changeover time (as preparation of the next sheet) 30s

Unit Load:
Pallets of Raw Material: 1
Max. Plate Load (kg) 3000
Max. Stacking Height (mm) 400
Max. Plate Size (mm) 3070 x 1550
Min. Plate Size (mm) 2000 x 1000
Max. Plate Weight (kg) 930
Separating Magnets 3
Number of suction cups 55
Unloading Unit:
Unloading Pallets: 1
Max. Plate Load (kg) 3000
Max. Stacking Height (mm) 300
Number of Forks 41

Item number: 784802, **Manufacturer:** AMADA, **Model / Type:** FO MII 3015 NT , **Year of manufacture:** 2013, **Item available from:** Immediately, **Item condition:** unchecked, **Delivery terms:** FCA San Quirze del Valles, loaded on truck, **Payment terms:** 100% payment prior to collection, **laser capacity:** 4 kW, **operating hours of laser:** 35,460 h, **total power requirement:** 4 kW, **weight approx.:** 15,500 kg, **dimensions (l x w x h) approx.:** 10,200 x 2,696 x 2,341 mm

No. 6



■ TRUMPF TCR 2000R CNC Punching Machine

Serial Number: A15.564

CNC : TRUMPF

Main Drive

Punching Force : 180 KN

Max. sheet thickness: 4 MM

Strokes:

X-AXIS: 1250 MM

Y-AXIS: 1250 MM

Max. workpiece thickness

Steel: 4 MM

Power: 400 V / 50 HZ

Installed power: 17 KVA

Important note:

The machine is currently stored as shown in pictures 5-12.

Item number: 785985, **Manufacturer:** TRUMPF, **Model / Type:** TCR 2000R, **Year of manufacture:** 2003, **Item available from:** Immediately, **Item condition:** unchecked, **Delivery terms:** FCA Zaragoza, loaded on truck, **Payment terms:** 100% payment prior to collection, **dimensions (l x w x h) approx.:** 5,530 x 2,300 x 2,250 mm, **weight approx.:** 9,200 kg

No. 7



■ AMADA AP3-2610V AMADA APELIO AP3-2610V Combined Machine and Laser Punching Machine

Serial Number: 32510005

Technical Data Laser:

Co2 laser

Control: FANUC AF2000C

Power: 2kw

Technical data Punching machine:

Working dimensions:

1500 x 2500 mm without repositioning

1500 x 5000 mm with 1 repositioning.

Force: 196 KN

Power: 53kva

Max. material weight: 280 kg

Max. material thickness: 6,4 mm

Tool stations: 31 (tooling not included)

Max. tool diameter: 88,9 mm

Tool change time: 1,5 sec.

Automation system Included

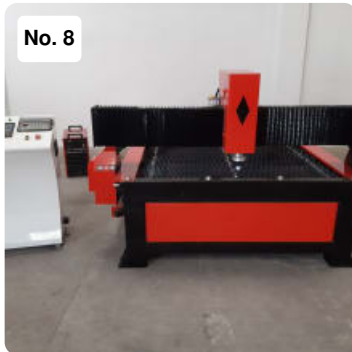
Serial Number: 835

Model: PR UL 300 AP

YOM: 2004

Capacity: 3000kg
Power: 5,5kw
Stacking Area. 3 400 x 1 400 mm
CE standard

Item number: 785168, **Manufacturer:** AMADA, **Model / Type:** AP3-2610V , **Year of manufacture:** 1999, **Item available from:** Immediately, **Item condition:** unchecked, **Delivery terms:** FCA Zaragoza, loaded on truck, **Payment terms:** 100% payment prior to collection, **laser capacity:** 2 kW, **control:** FANUC AF2000C , **total power requirement:** 53 kW, **weight approx.:** 20,000 kg, **dimensions (l x w x h) approx.:** 8,320 x 4,203 x 2,773 mm



■ REMAX 1530 Flame Cutting Machine

Unused item
Cutting area: 3000 X 1500 mm.
Plasma 100A.
Speed: 1-18 m/min.
Lubrication system.
Smoke extraction system.
Cutting capacity: 1-15 mm.
Software: Nesting FAST CAM .
Data transmission.
CE certified.

Item number: 791242, **Manufacturer:** REMAX, **Model / Type:** 1530, **Year of manufacture:** 2022, **Item available from:** Immediately, **Item condition:** unchecked, **Delivery terms:** FCA Villamuriel de Cerrato, loaded on truck, **Payment terms:** 100% payment prior to collection, **Cutting type:** plasma fusion cutting , **feed range:** 3000x1500 mm/min, **weight approx.:** 1,200 kg, **dimensions (l x w x h) approx.:** 3,700 x 2,300 x 1,650 mm



■ AMADA LC 3015NT CO2 + ASLUL 300XI Laser Cutting Machine

Serial Number: 20510059
CO2 Laser
Laser power: 4000 w
Table dimensions: 3050x1526 mm
Control: LC20 Multimedia
Power: 4kw
Include Stacking Station ASLUL 300XI (6towers)
Axis:
X: 85m/mm
Y: 85m/mm
Z: 60 m/mm
Working Dimensions:
Max sheet dimensions: 3000x1500 mm
Max. weight piece: 730 kg
Max. Thickness: 10- 20 mm
Approx. Accuracy: +-0,05 mm /500 mm

Approx. Repeatability: +-1%

CE Standard

Dimensions

Stacking Station ASLUL 300XI (6towers)

Dimensions: 4630x4225x5100 mm Weight: 30,000gkg

Machine dimensions aprox: 6670 x 3260 x 2100 mm

Weight: 15,000 kg

Item number: 764530, **Manufacturer:** AMADA, **Model / Type:** LC 3015NT, **Year of manufacture:** 2006, **Item available from:** Immediately, **Item condition:** unchecked, **Delivery terms:** FCA Sant Quirze del Vallès (Barcelona), loaded on truck, **Payment terms:** 100% payment prior to collection, **table width:** 85 mm, **laser capacity:** 4 kW, **control:** LC20 Multimedia , **operating hours of laser:** 47.736 h, **weight approx.:** 50,000 kg, **dimensions (l x w x h) approx.:** 11,300 x 7,500 x 5,100 mm



■ AMADA GS630 Hydraulic Shear

Serial : C91016

Control: AMADA

Power: 5,5kw

Stroke course : 160mm

Max Capacity:

Iron: 4,35 mm

aluminium: 8 mm

Stainless steel : 4mm

Max. Cutting lenght: 3050 mm

Cylinders: 2

Treaders.: 16

Table depth: 579 mm

Working height: 855 mm

Saws lenght : 3100 mm

Item number: 794449, **Manufacturer:** AMADA, **Model / Type:** GS630, **Item available from:** Immediately, **Item condition:** unchecked, **Delivery terms:** FCA vigo, loaded on truck, **Payment terms:** 100% payment prior to collection, **total power requirement:** 5,5 kW, **weight approx.:** 6,150 kg, **dimensions (l x w x h) approx.:** 3,790 x 2,230 x 1,960 mm



■ AMADA HFBS100 Hydraulic Press

Control: CNC 2K

Bending force: 100 ton

Max. folding length: 3100 mm

Max. stroke 250 mm

Opening between tables: 450 mm

Gooseneck: 305 mm

Distance between uprights: 2700 mm

Table width: 90 mm

Working table height: 910 mm

Max pressure: 287bars

Table tilting: +/- 10mm

Approach speed: 160 mm/s
Programmable folding speed: 1 to 9 mm/s
Return speed: 86 mm
Main motor power: 7,5kw

Item number: 794451, **Manufacturer:** AMADA, **Model / Type:** HFBS100, **Year of manufacture:** 2002, **Item available from:** Immediately, **Item condition:** unchecked, **Delivery terms:** FCA vigo, loaded on truck, **Payment terms:** 100% payment prior to collection, **serial number:** 497,826 , **control:** CNC 2K , **total power requirement:** 7,5 kW, **weight approx.:** 7,500 kg, **dimensions (l x w x h) approx.:** 3,745 x 2,440 x 1,520 mm



■ MEBUSA CH 4005S Hydraulic Shear

Serial Number: 126
Max. Cutting length: 4040 mm
Model S: doesnt have Gooseneck

Item number: 794450, **Manufacturer:** MEBUSA, **Model / Type:** CH 4005S, **Year of manufacture:** 2001, **Item available from:** Immediately, **Item condition:** unchecked, **Delivery terms:** FCA vigo, loaded on truck, **Payment terms:** 100% payment prior to collection, **weight approx.:** 9,700 kg, **dimensions (l x w x h) approx.:** 4,230 x 2,290 x 1,705 mm