

Auction Catalogue

EDM Machining: Wire, Die-Sinking & "Fast Hole"

Viewing by appointment only!

Pol. Ind. Elotxerri
Bizkaia Kalea, 2
48180 Loiu - Spain

6 lots

Bidding ends:

Thursday, 21/07/2022, 11:00(local time)

Bids are welcome immediately and can be placed at:

Contact:

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+34 936393895
emilio.sobrado@surplex.com
www.surplex.com

Viewing:

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Pol. Ind. Elotxerri
Bizkaia Kalea, 2
48180 Loiu - Spain

Tuesday, **19/07/2022**, from 10:00 to 13:00

Description:

Dissolution of a Mechanical Engineering Workshop. Machinery for precision EDM machining: Wire, Die-Sinking and "Fast Hole".

- ONA AV35 Wire EDM Machine (2016)
- ONA QX6 Die-Sinking EDM Machine (2016)
- FARO PRIME FC10 Portable 3D Measuring Arm(2016)



ONA AV35 Wire EDM Machine

Wire EDM ONA AV35 (2016)
Generator T Times 14246 h
Total machine time 39440 h
Travels X-600 mm
Travels Y-400 mm
Travels Z-400 mm
Travels U-V 120x120 mm
Workpiece dimensions 1060x750x400 mm
Maximum workpiece weight 1500 kg
Conical cutting angle +/- 45° - 40 mm
Wire diameter 0.1-0.33 mm

Item number: 751681, Manufacturer: ONA, Model / Type: AV35, Year of manufacture: 2016, Item available from: Immediately, Item condition: unchecked, Delivery terms: FCA Loiu - Vizcaya, loaded on truck, Payment terms: 100% payment prior to collection, weight approx.: 4,000 kg, dimensions (l x w x h) approx.: 2,900 x 3,350 x 2,600 mm



ONA ARION K500+AWF Wire EDM Machine

ONA ARION K500+AWF Wire EDM (2001)
Travels X-700 mm
Travels Y-500 mm
Travels Z-400 mm
Travels U-V 460x460 mm
Taper angle +/- 30° - 400 mm
Wire diameter 0.1-0.3 mm
Workpiece dimensions 1500x1200x400 mm
Weight on table 5000 Kg

Item number: 751679, Manufacturer: ONA, Model / Type: ARION K500+AWF, Year of manufacture: 2001, Item available from: Immediately, Item condition: unchecked, Delivery terms: FCA Loiu - Vizcaya, loaded on truck, Payment terms: 100% payment prior to collection, weight approx.: 4,000 kg, dimensions (l x w x h) approx.: 3,750 x 3,400 x 3,200 mm



ONA DR2 Precision EDM Drilling Machine

ONA DR2 SINO SDS2-3E Precision EDM Drilling Machine (2017)
Travels X-350 mm
Travels Y-250 mm
Travels Z-380+300 mm
Table dimensions 550x360 mm
Admitted weight 350 Kg
Intensity 30 A
Voltage levels 9
Drilling diameter 0.3-3 mm
Water tank 25 L

Item number: 753256, Manufacturer: ONA, Model / Type: DR2, Year of manufacture: 2017, Item available from: Immediately, Item condition: unchecked, Delivery terms: FCA Loiu - Vizcaya, loaded on truck, Payment terms: 100% payment prior to collection, weight approx.: 1,200 kg, dimensions (l x w x h) approx.: 1,000 x 750 x 2,000 mm



ONA QX6 Die Sinking EDM Machine

Die Sinking EDM Machine ONA QX6 (2016)
Total generator times 10995 h
Total machine times 31117 h
Travels X-1000 mm
Travels Y-600 mm
Travels Z-500 mm
Travels C-360°
Tank dimensions 1700x1000x600 mm
Table dimensions 1200x800 mm
Weight on table 4000 Kg

Item number: 751680, Manufacturer: ONA, Model / Type: QX6, Year of manufacture: 2016, Item available from: Immediately, Item condition: unchecked, Delivery terms: FCA Loiu - Vizcaya, loaded on truck, Payment terms: 100% payment prior to collection, weight approx.: 7,500 kg, dimensions (l x w x h) approx.: 3,300 x 3,400 x 2,950 mm



ONA PRIMA E250 Wire EDM Machine

Wire EDM ONA PRIMA E250
Partial times 454 h
Total time 52963 h
Travels X-350 mm
Travels Y-250 mm
Travels Z-200 mm
Travels U-V 80-80 mm
Workpiece dimensions 910x680x200 mm
Maximum piece weight 500 Kg
Wire diameter 0.1-0.3 mm

Item number: 751708, Manufacturer: ONA, Model / Type: PRIMA E250, Item available from: Immediately, Item condition: unchecked, Delivery terms: FCA Loiu - Vizcaya, loaded on truck, Payment terms: 100% payment prior to collection, weight approx.: 2,500 kg, dimensions (l x w x h) approx.: 2,500 x 2,600 x 2,150 mm



ONA AF25 Wire EDM Machine

Wire EDM ONA AF25 (2008)
Travels X-400 mm
Travels Y-300 mm
Travels Z-250 mm
Workpiece dimensions 700x650x250 mm
Travels U/V 120x120 mm
Taper angle +/-30° - 87 mm
Wire diameter 0.10-0.33 mm

Item number: 751712, Manufacturer: ONA, Model / Type: AF25, Year of manufacture: 2008, Item available from: Immediately, Item condition: unchecked, Delivery terms: FCA Loiu - Vizcaya, loaded on truck, Payment terms: 100% payment prior to collection, weight approx.: 3,800 kg, dimensions (l x w x h) approx.: 3,000 x 2,500 x 2,500 mm