

# **Auction Catalogue**

# **Surplex Woodworking Auction (Portugal)**

The items are in different locations (see item description)

Viewing by appointment only!

For the inspection, please contact to Pedro Carriço:

pedro.carrico@surplex.com

9 lots

## **Bidding ends:**

Wednesday, 29/06/2022, 11:00(local time)

Bids are welcome immediately and can be placed at:

#### **Contact:**

Agustin Fernandez +34 936 393 895 agustin.fernandez@surplex.com www.surplex.com

#### Viewing:

The items are in different locations (see item description)

Viewing by appointment only!
For the inspection, please contact to Pedro Carriço:
 pedro.carrico@surplex.com
 Monday, **27/06/2022**, from 09:00 to 17:00

#### **Description:**

# Woodworking Auction, different locations Important:

- 1. The item list is being continuously updated please check back regularly!
- 2. In most cases, several items are located at one place please sort list by "location"!



#### WEEKE OPTIMAT BHC VENTURE 08M CNC Machining Center

**CNC** Machininig center Serial number 0-250-16-2355

Workpiece length (X) max: 3,130 mm Workpiece width (Y) max: 1,250 mm Workpiece thickness (Z) max: 100 mm Traveling ranges (X) max: 3.945 mm Traveling ranges (Y) max: 1.953 mm Traveling ranges (Z) max: 340 mm 2 x 8-fold tool changing system Vector speed X/Y 80 m/min

Simple positioning of the vacuum cups through the pin laser

Second row of stops in standard version Electronic surveillance of all stops High-Speed 7500 - 18 drilling spindles (12 vertical/6 horizontal) Patented quick change system Patented automatic spindle clamping system

9 kW HSK routing spindle (C-axis 360°) Software: HOMAG woodWOP 6.0

Dimensions for transport: 5850 x 2300 x 2250 mm

Total power: 18 kW **CE Standards** 

Item number: 747416, Manufacturer: WEEKE, Model / Type: OPTIMAT BHC VENTURE 08M, Year of manufacture: 2010, Item available from: Immediately, Item condition: unchecked, Delivery terms: FCA, loaded on truck, Payment terms: 100% payment prior to collection, serial number: 0-250-16-2355, working length x-axis: 3,130 mm, working width y-axis: 1,250 mm, working height z-axis: 100 mm, x-motion: 3,930 mm, y-motion: 1,953 mm, z-motion: 340 mm, path-feed rate max. X-axis: 80 m/min, path-feed rate max. Y-axis: 80 m/min, path-feed rate max. Z-axis: 20 m/min, c-axis: 360°, tool changer: 2 x 8, main spindle: 9 kW, changing units: HSK F63, vacuum pump: BECKER m³/h, drilling spindels vertical x-axis: 6 pieces, drilling spindles vertical y-axis: 6 pieces, drilling spindles horizontal x-axis: 2 + 2 pieces, drilling spindels horizontal y-axis: 1 + 1 pieces, saw unit: Ø125 mm (0°/90°), control: BECKHOFF, software: HOMAG woodWOP 6.0, total power approx: 17 x 50 kW, dimensions (l x w x h) approx.: 6,500 x 3,400 x 2,450 mm, weight approx.: 3,700 kg



#### MIDA 800 Band Saw

Band saw

Serial Number: 21924 Pulley diameter: 800 mm Pulley width max: 40 mm

Band saw measurement: 5650 mm

Item number: 747415, Manufacturer: MIDA, Model / Type: 800, Item available from: Immediately, Item condition: unchecked, Delivery terms: FCA Leça do Balio, loaded on truck, Payment terms: 100% payment prior to collection, serial number: 21,924, dimensions (I x w x h) approx.: 2,500 x 1,700 x 950 mm, weight approx.: 500 kg



#### MIDA MFC CHAIN MORTISER

Chain mortiser Serial Number: 26544 Vertical stroke 200 mm Motor power 1.5 kW - 2900 rpm

Connection: 300 V

Item number: 747414, Manufacturer: MIDA, Model / Type: MFC, Year of manufacture: 1985, Item available from: Immediately, Item condition: unchecked, Delivery terms: FCA Leça do Balio, loaded on truck, Payment terms: 100% payment prior to collection, main motor: 1.5 kW, dimensions (l x w x h) approx.: 200 x 1,100 x 1,300 mm, weight approx.: 250 kg



#### ELU RAS 1603 Radial Arm Saw

Radial arm saw Serial number 00249 Saw diameter: 350 mm Motor power: 4 kW Working speed: 2800 Rpm Tiltable saw: +/- 90°

Item number: 747418, Manufacturer: ELU, Model / Type: RAS 1603, Year of manufacture: 1997, Item available from: Immediately, Item condition: unchecked, Delivery terms: FCA Leça do Balio, loaded on truck, Payment terms: 100% payment prior to collection, dimensions (I x w x h) approx.:  $1,600 \times 1,400 \times 1,400$  mm, weight approx.: 250 kg



# COSMA PROFILE 12H Profile and Edge Sanders

Cosma profile sanding machines sand products with a (multi-sided) profile or multiple edges in a single production movement

(X-Y-Z setting up to 200 mm and X-Y setting of 200 mm and higher)

They are suitable for products such as windows, window frames, glass trim, skirting boards, architraves, garden wood and scrap wood.

Speeds of up to 100 metres per minute and both sanding parameters and brush rotation speeds/design can be adapted to production speed

Serial number 451 12 sanding groups

Total power installed: 5.2 kW

Item number: 707822, Manufacturer: COSMA, Model / Type: PROFILE 12H, Year of manufacture: 2002, Item available from: immediately, Item condition: unchecked, Delivery terms: FCA Porto de Mós, loaded on truck, Payment terms: 100% payment prior to collection, dimensions (I x w x h) approx.: 1,700 x 1,700 x 7,500 mm, weight approx.: 2,200 kg



#### DMC TOPSAND 1350 M Wide Belt Sander

DMC TOPSAND 1350 M 2 Wide Belt Sander Serial number AE2.003856 Working width 1350 mm Working height from 3 mm to 100 mm Composition:

1st unit: 1 transverse sanding belt; motor power 11 kW

2nd unit: 1 electronically-sectioned pneumatic sanding pad; motor power 15 kW

3rd unit: 1 electro-pneumatic sanding pad; motor power 15 kW

4th unit: 1 cleaning brush max. feed speed 25 m/min Feeding motor power 3 kW

Vacuum conveyor belt with motor power 11 kW

Item number: 707828, Manufacturer: DMC, Model / Type: TOPSAND 1350 M, Year of manufacture: 1997, Item available from: immediately, Item condition: unchecked, Delivery terms: FCA Porto de Mós, loaded on truck, Payment terms: 100% payment prior to collection, dimensions ( $I \times W \times h$ ) approx.: 2,450  $\times$  2,000  $\times$  3,000 mm, weight approx.: 5,500 kg



## MACO SULLAIR 3707 Screw Compressor

MACO SULLAIR Screw compressor Serial number KG 001521

Power: 37 kW

Working pressure: 7 Bar Working hours: 800 h

Item number: 707819, Manufacturer: MACO, Model / Type: SULLAIR 3707, Item available from: immediately, Item condition: unchecked, Delivery terms: FCA Porto de Mós, loaded on truck, Payment terms: 100% payment prior to collection, dimensions ( $I \times W \times h$ ) approx.: 1,500 x 2,000 x

1,200 mm, weight approx.: 900 kg



# BETICO ER - 110 COMPRESSOR

BETICO Compressor Serial Number: 1274601

Model: ER - 110

Maximum Working Pressure: 7.5 Bar

Nominal power: 110 kW Rotating speed: 3000 Rpm Flow rate: 20m3/min

Item number: 707820, Manufacturer: BETICO, Model / Type: ER - 110, Year of manufacture: 2001, Item available from: immediately, Item condition: unchecked, Delivery terms: FCA Porto de Mós, loaded on truck, Payment terms: 100% payment prior to collection, dimensions ( $I \times W \times h$ ) approx.:

2,100 x 1,700 x 2,300 mm, weight approx.: 1,400 kg



#### **ALUIP SCK 151-8 COMPRESSOR**

ALUP SCK 151-8 Compressor

Power: 110 kW

Working pressure 8 Bar Air delivery: 18.76 m3/min

With FRIULAIR DFE 210 Air dryer included

Checked in 2018

Item number: 707821, Manufacturer: ALUIP, Model / Type: SCK 151-8, Year of manufacture: 2004, Item available from: immediately, Item condition: unchecked, Delivery terms: FCA Porto de Mós, loaded on truck, Payment terms: 100% payment prior to collection, dimensions (I x w x h) approx.: 1,700 x 2,200 x 1,300 mm, weight approx.: 1,600 kg